

PaintersChoice

PC-700

PARTS WASH CLEANER

PC-700 Parts Wash Cleaner has been formulated to remove oil, dirt, grease, and grime from parts and equipment. This rich solvent has a low order and low evaporation rate with a non-corrosive and non-coagulating formula that is sure to outlast other parts wash cleaners found in today's market.



Preparation

Wash area to be primed with soap and water to remove contaminants that solvent based cleaners cannot remove effectively. Wipe area clean with **PC-900 Pre Prep Wax & Grease Remover**. Sand surface with 180-220 grit sandpaper to remove corrosion, and clean with **PC-800 Pre Paint Cleaner**.



Primer Application

Mix 4 parts **PC-38 Heavy Fill Primer** with 1 part **PC-38A Activator**. Mix thoroughly, do not shake. Apply 2-3 wet coats. Allow a 15 minute flash time between coats. Allow 1-2 hours of drying time before sanding. Sand with 400-800 grit sandpaper and reclean with **PC-800 Pre Paint Cleaner**. Follow paint manufacturers recommendations.



Sealer Application

Mix 4 parts **PC-38 Heavy Fill Primer** with 1 part **PC-38A Activator**. Once catalyzed, add 10% to 25% **PC-870 - PC-895 Reducer**. Mix thoroughly, do not shake. Apply 2 wet coats. Allow 10-15 minute flash time between coats. May be tinted with up to 10% primer tint or basecoat toner. Allow 15 minute flash time before applying first coat of color. Follow paint manufacturers recommendations.



Basecoat Application

Mix 1 part basecoat with 1 part **PC-860 to PC-895 Urethane Reducer**. Apply 2-3 medium coats or until uniform hiding and color match are achieved. Allow a flash time of 5-10 minutes between each coat. Allow the final coat of color to flash off for 15-30 minutes before applying. Base coat must be clearcoated within 24 hours.



Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning, that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 1 1/2 hours. Use of solvent resistant gloves is recommended. Use protective eyewear to protect eyes. Before replacing old and dirty solvent, the addition of **PC-200 Gun Wash Booster** may be added to the recycle machine to boost cleaning power. Always dispose hazardous waste accordance with local and federal laws and regulations.